

Service Bulletin

Subject: SIB & SSRB Updates
To: All Factory Authorized Service Agencies
Product: Garland Next Generation Clamshell Grills
Date: March 11, 2019

We have recently made some changes to the SIB and SSRB. These changes have been required to support our lean manufacturing policy. This means that when we manufacture a grill we fit SIB's and SSRB's with only the components they require for the specific model they are being fitted on. This means you may have a new grill with a PCB that looks like it is missing parts you are used to seeing in previous versions or on spare parts.

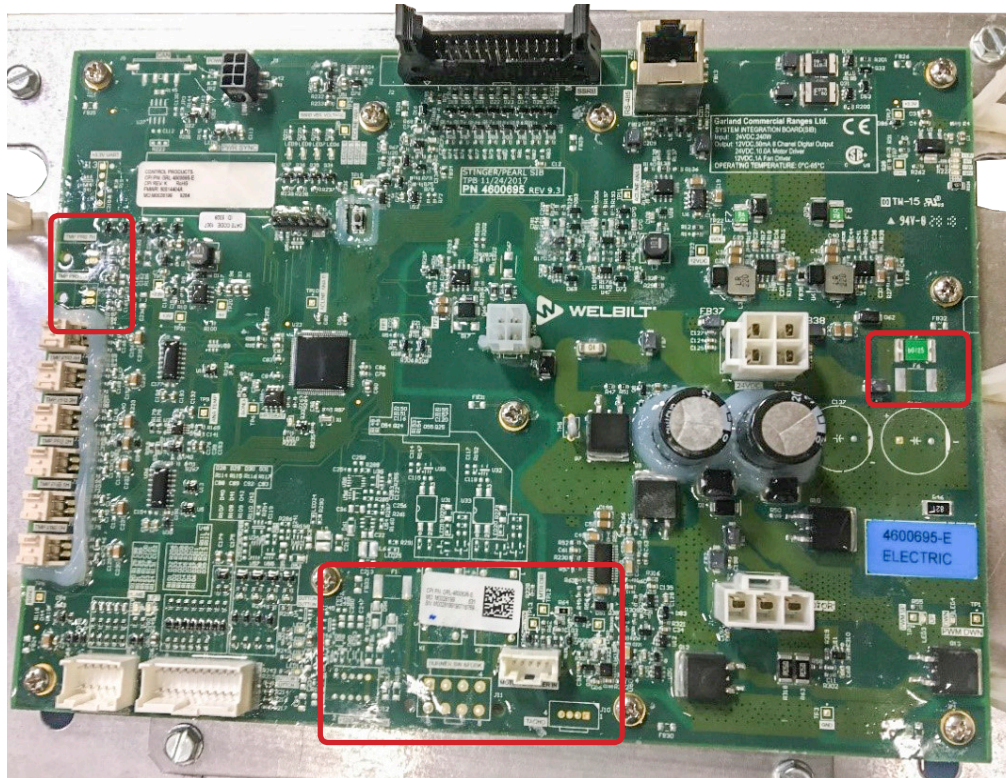
During this process we made 2 types of boards Gas and Electric for the SIB and SSRB. As the boards are for specific functions we named them Gas or Electric however this may cause confusion so below we have added some pictures to help you identify the boards and highlight which board has the full components, so you know which will be shipped as a spare part. The missing items I have highlighted in red to help identify the visual differences. We will be revising the revision names to help avoid the confusion that labelling them GAS and ELECTRIC may cause. Going forward the full spec board will be labeled Universal.

Affected part numbers: Only 4603678 (SERVICE KIT - SIB BOARD & MOUNT PLATE ASSY) and 4531775-E (SSRB Heatsink Assembly REV.9 - ELECTRIC) will be available to order

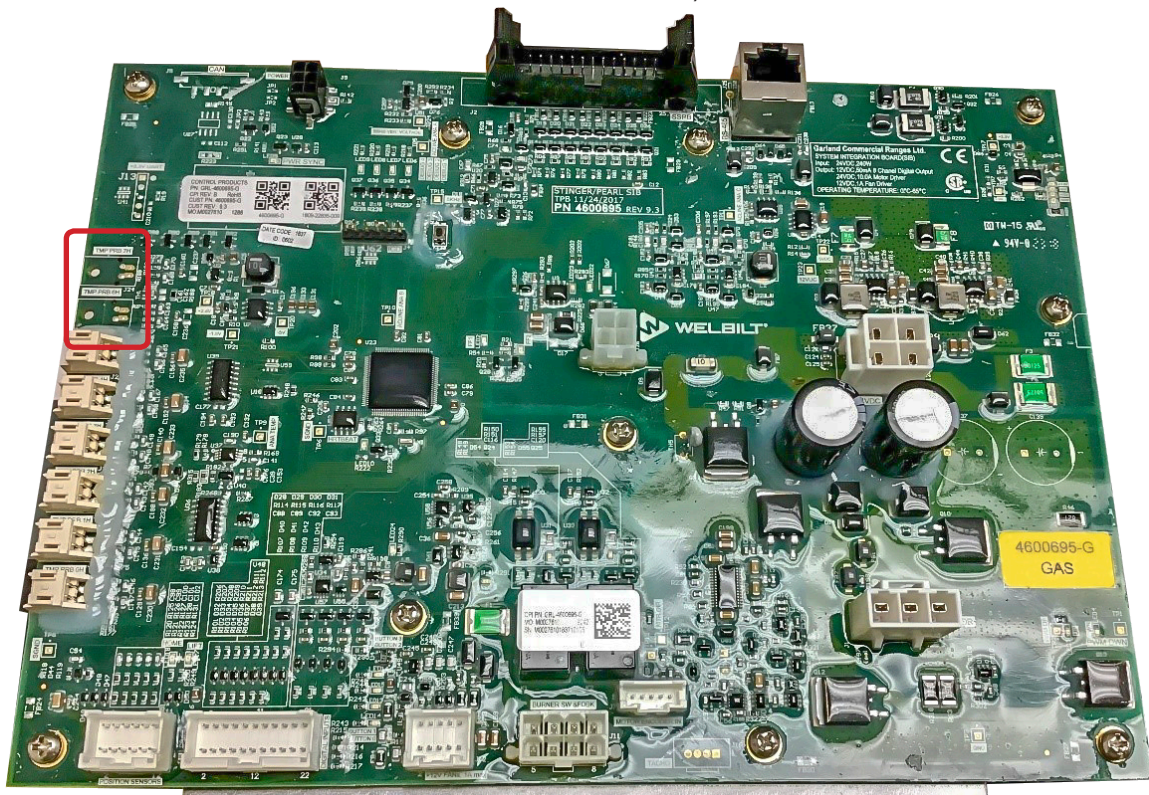
SIB Board Part number : 4600695 – G and 4600695 – E

SSRB Part Number : 4531775 – G and 4531775 – E

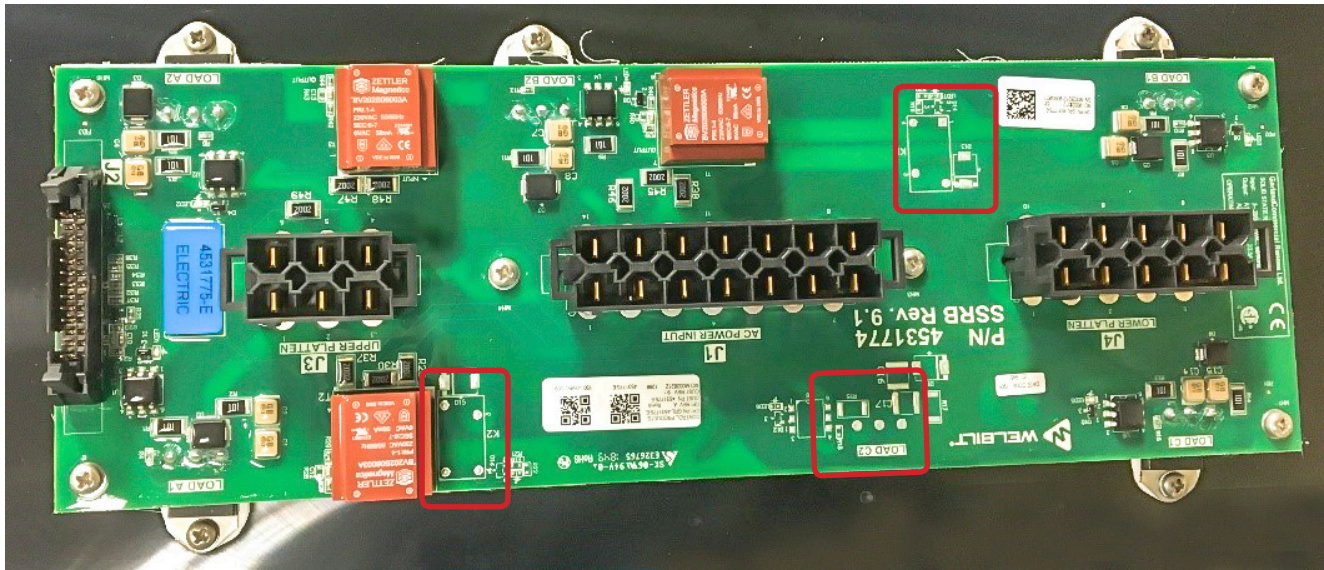
SIB Board (4600695-E)
SIB ELCTRIC (ONLY SUITABLE FOR ELECTRIC UNITS)



SIB Board (4600695-G)
SIB GAS (SUITABLE FOR ALL UNITS AND WILL BE USED AS REPLACMENT PART)



SSRB Board (4531775-E)
SSSRB ELECTRIC (SUITABLE FOR ALL UNITS AND WILL BE USED AS REPLACEMENT PART)



SSRB Board (4531775-G)
SSSRB GAS (ONLY SUITABLE FOR GAS UNITS)

