Service Bulletin

Subject: Clamshell arm seal update
To: All Factory Authorized Service (FAS) Agents
Market: ACI
Date: November 19, 2019

Replacement Platen Arm Seal 4604236

As part of our commitment to continuously improve and enhance our products we have now developed a new platen arm seal and O ring kit.

The Arm cover gasket has been designed to work with both types of arm designs. The O rings however are only designed to work on the high pressure cast arm. This is easily recognized by the fixing screws. The high pressure cast arm lid will be secured with 4 screws. And the original arm was fitted with dual steel covers and 12 screws.

Each kit will come with instructions however below is an idea of how this kit fits. Note a significant change that this seal now covers the outer previously unsealed areas.

Availability:
The Annual certification kit will now include the Gasket arm cover and the 4 o-rings. It will not include the captive screws.

This full Kit can be purchased separately from the Annual certification kit should there be a need to replace it prior to the certification.

Installation Note:
Please ensure you remove the old seal when installing this new design.

Parts Contained within Kit: 4604236

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
<th>PROVIDED IN KIT #4604236</th>
</tr>
</thead>
<tbody>
<tr>
<td>4602711</td>
<td>PLATEN ARM COVER, PEARL</td>
<td>1</td>
<td>NO, USE EXISTING</td>
</tr>
<tr>
<td>4603055</td>
<td>CAPTIVE SCREW, 1/4-20 X 1.0</td>
<td>4</td>
<td>YES</td>
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<tr>
<td>4604231</td>
<td>O-RING, ARM COVER (5/16 OD X 3/16 ID X 1/16 THK)</td>
<td>4</td>
<td>YES</td>
</tr>
<tr>
<td>4604211</td>
<td>GASKET, ARM COVER</td>
<td>1</td>
<td>YES</td>
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